

HUDSON-SHARP

A Thiele Technologies Company



INNO-LOK® Bag Top



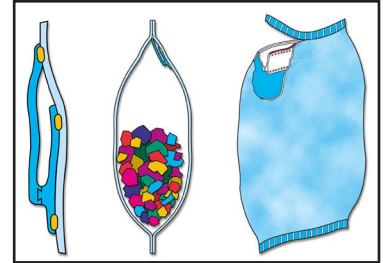
Key Features

- “Bag Top” style, top opening feature available for Inno-Lok® pre-zippered roll stock
- Provides end user with choice of opening styles to suit a wide variety of product applications
- Zipper closure is pre-applied to roll stock
- Final seal on unsealed zipper flange is made at the VFFS process
- Identical to packages created using in-line systems
- Package can be gas barrier (with cut-top access)
- Bag access would require cut-top or perforation
- Does require F-F-S seal jaw modification
- Creates a traditional opposing wall opening feature

Inno-Lok® Bag Top

INNO-LOK® Bag Top Opening Features

The Inno-Lok® pre-applied closure film system is a patented product and method for transversely applying resealable fasteners to web stock. The pre-applied roll stock can then be used in form-fill-seal equipment for fill and seal style packaging or a pouch machine for pre-made, resealable pouches. The Bag Top feature provides the end user with a choice of opening styles to suit a wide variety of product applications



Specifications

- Zip-Pak® bag top zipper
 - 620 bag top - cut top access
 - 646 DZ double zip bag top with “double profiles” for easy resealability
 - 626 PAPS pre-activated peel seal bag top
- Requires full bag top kit from Hudson-Sharp, plus additional seal bat on VFFS machine for sealing the flange to the back of the package.
- Critical spacing is from the bottom of the top seal on the bag to the center line of parallel seal bar — determined by the space between the bottom of the top seal to the top of the long flange. That spacing added to 7/8" will center the seal bar.
- Top seal on filled bag — crimp seal usually 1/2" to 5/8" on side-gusseted bags. Some pillow packs may only have a 1/8" wide seal.
- Distance from the bottom of the top seal to the top edge of the long flange of the zipper: minimum 1/4". This distance is determined by the +/- accuracy of the FFS machine.
- Target zone for placement of cut graphics of perf top opening area is from just under the Inno-Lok® seal on the upper flange to the top of the upper front zipper flange. Zone is 1/2".
- Target zone for back side bag top seal (on FFS) - seal is 1/8". Zone is from the top of the locking profile to the top of the front flange, 1/2".

Hudson-Sharp Inno-Lok Bag Top_2014 - USA