#### **DATA SHEET - CONVERTING**



# POUR & LOK™



The latest opening style from the INNO-LOK<sup>®</sup> resealable packaging family, Pour & Lok<sup>™</sup> is the most innovative product to produce resealable side gusseted bags and pouches. This versatile resealable packaging style is ideal for Pet Food, Lawn & Garden, and Snack applications. Utilizing roll stock with preapplied closure creates value by providing higher production rates, no reduction in processing speeds, less scrap, and less down-time. Rejuvenate your product offer with Pour & Lok<sup>™</sup>.

## **Key Features**

- Press-to-close, foldable closure is applied to film in side gusset of package for <u>easy</u> <u>open Pour & Lok™</u>
- Roll stock with closure for Form-Fill-Seal packaging applications or pre-made bags and pouches
- Allows large openings for scoopable products
- Available as an <u>attachment to existing</u> <u>1400 Hudson-Sharp Inno-Lok<sup>®</sup> and pouch</u> <u>machines</u>.
- Closure placement is offset to the side of the film to allow the package to travel through the Vertical Form-Fill-Seal machine with the closure at the top of the package
- Perforation and additional seal required on Vertical Form-Fill-Seal machine
- Available for use with <u>zipper and hook-</u> <u>to-hook type closures</u> such as Zip-Pak<sup>®</sup>
  Vector Series MX24S, Aplix brand Easy-Lock<sup>™</sup>, and VELCRO<sup>®</sup> brand PRESS-LOK<sup>™</sup>



## Pour & Lok<sup>™</sup>

## **Reclosable Pour Spout for Side Gusseted Packaging**



## **Product Specifications**

	1400 wide INNO-LOK <sup>®</sup> Machine
Minimum Closure Length	6" (152.4 mm)
Maximum Closure Length	24" (609.6 mm)
Maximum Usable Web Width	1409 mm (55.5")
Machine Speed	100 CPM for closure
Gusset Depth	25.4 mm (1") minimum*
*for 75 mm (3") package opening	



Roll to roll or in-line operation provides film with pre-applied closure prior to making the package.



Film with pre-applied foldable closure in the unlocked position formed into a gusseted package.



Package with perforated header removed allowing pour spout to be opened.



Closure shown in flat orientation to allow closing of the package by folding and locking the closure. No need to tuck into gusset to close.

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975 Lombardi Ave. | Green Bay, WI 54304 USA | +1 (920) 494-4571 sales@hudsonsharp.com | www.hudsonsharp.com | www.thieletech.com